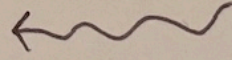
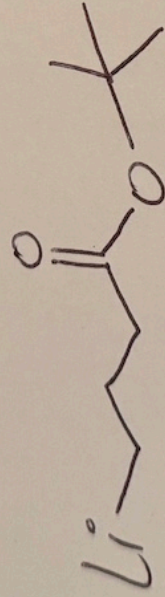
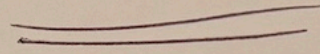
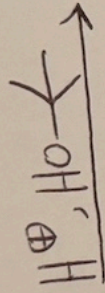
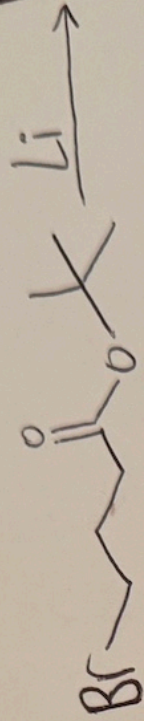
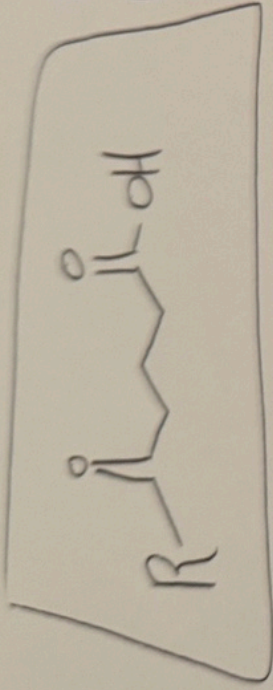


Desired  
molecule



React with Carboxylic  
acid on "R". After  
acidic protons have  
been dealt with